



Dart Aerospace Ltd.
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D4131-041
Job Sheet 175800



Part No: D4131-041

Job Qty: 4 ea

Part Name: Manifold Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEETS 1,4 IPP Rev:A 10.10.06 new issue DD verf:EC IPP Rev:B 11.09.26 AS PER REV.B DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Large Fab-2		
100	Large Fab	4 pcs	4/23/18	4/23/18	0.00	6.06	Large Fab 1		
110	QC	4 pcs	4/23/18	4/23/18	0.00	0.00	QC9		
120	QC	4 pcs	4/23/18	4/23/18	0.00	0.00	QC5		
124	Small Fab	4 pcs	4/24/18	4/24/18	0.00	0.48	Small Fab-6		
126	QC	4 pcs	4/24/18	4/24/18	0.00	0.00	QC5		
130	Packaging	4 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3-2		
140	QC21-SA	4 Ea	4/24/18	4/24/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4131-1	Front Plate	4 Ea (1 ea)	90-Start up Operation	
D4131-3	Base	4 Ea (1 ea)	90-Start up Operation	
D4131-5	Side Plate	8 Ea (2 ea)	90-Start up Operation	
D4131-9	Label Plate	4 Ea (1 ea)	124-Small Fab	
MS20615-3M3	Rivet	8 Ea (2 ea)	124-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4131-1	4	6	0
	D4131-3	4	6	0
	D4131-5	8	3	0
	D4131-9	4	6	0
124-Small Fab	MS20615-3M3	8	1,884	0



Container No: S064025



Part: D4131 - 041
Job No: 175800
Serial No/Batch: S064025
Revision:
Inspector:

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